

Grandstream GXW 410X Gateway

Description

When application of the Grandstream GXW 410X is desired for connection of FXO circuits onto the IPitomy IPBX the following configuration information can be used as a guide to install the adjunct properly.

Procedure—Connections

Make wiring connections as necessary to the FXO circuits required.





2. Make wiring connections to the LAN per the photo above – Connect the Grandstream **WAN** port to an available LAN port of the network switch/router being used on site.

Procedure—Power-Up and Login

- 1. Power up the unit and identify its assigned IP address. (Typically assigned from the DCHP server of the host router.)
- 2. Use your browser to access the Grandstream by inputting the IP Address assigned to it. The IP Address assigned by your router via DHCP can be discovered _____

several ways – the easiest of which is likely by accessing the router's connected devices page and finding it listed there.

3. When the Grandstream page is accessed, input the password (—adminll at default) and navigate to the pages below making the changes as defined.

Grandstream Device Configuration			
Password			
Login			
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Procedure—Configuration

1. Navigate to the —Basic SettingsII page and input the data as in the example.

 Assign a Static IP Address. The device must be —foundll by the IPBX regardless of incidental changes and network adjustments. For this reason its best to change the IP Address to Static and assign an address that is out of range of those assigned for DCHP subscription. (E.g. if the router will assign DCHP Addresses from 192.168.1.1 ~ 192.168.1.50 you should select an IP Address out of this range ...192.168.1.200 would work unless it is being used elsewhere.)

- 3. Use the other information provided by the DCHP assignment process in the remaining data fields; Subnet is usually 255.255.255.0. The Default Router Address must be that of the router—the same one Update that assigns DCHP IP Addresses. DNS should also be the router since it will direct traffic.
- 4. Click the button. This saves information on this page before moving on.

Grandstream Device Configuration					
Status Basic Setti	ngs Advanced Settings FXO Line	s FXO Line Test	<u>Channels</u>	Dial-plan Profile	1 Profile 2 Profile 3
Web Ac	cess: 💿 HTTP 💿 HTTPS				
Web	Port: 80 (default for HTT)	P is 80 and HTTPS	5 is 443)		
End User Pass	word:	(purposely n	ot displaye	d for security prot	ection)
IP Address: dynamically assigned via DHCP (non-default) or PPPoE: (will attempt PPPoE first if PPPoE setting is non-blank)					
	DHCP hostname (Op	tion 12):			
	DHCP domain (Optio	n 15):			
	DHCP vendor class II	D (Option 60):	Gran	ndstream GXW410	4
	PPPoE account ID:				
	PPPoE account passw	vord:			
	PPPoE service name ((option):			
	Preferred DNS server: 0	.0.0	.0		
	statically configured (defailed)	ult) as:			
	IP Address:	192 . 168	.2	. 9	
	Subnet Mask:	255 . 255	. 255	. 0	
	Default Router:	192 . 168	.2	.1	
	DNS Server 1:	192 . 168	.2	.1	
	DNS Server 2:	0.0	.0	. 0	
Time Zone: GMT-5:00 (US Eastern Time, New York) Allow DHCP Option 2 to override Time Zone setting: Image: No Yes					
Daylight Savings 7	Image: No Yes Optional Rule: 3,2,7,2,0;11,1,7,1	2,0;60			
	Update	Cancel Re	eboot		



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- 5. Navigate to the —FXO Lines page.
- 6. Change the —Stage Method(1/2): I to Ch1-4:1;

	G	randstream Device Configuration	
	Status Basic Setting Advanced Settin	gs FXO Lines FXO Line Test Channels D	ial-plan Profile 1 Profile 2 Profile 3
	FXO Termination 1. Enable Current Disconcect(Y/N): If enabled, use thre hold: cf 2. Enable Tone Disconnect Y/N): cf 3. Enable Polarity Reversal Y/N): cf 4. Silence Timeout(X1s): cf AC Termination Impedance: cf 0 0 0	11-4:Y; (default 11-4:100; (default 100ms, range 11-4:N; (default 11-4:N; (default 11-4:N; (default 11-4:60; 11-4:60; 11-4:0; -15, default 0) 0 Ohm (North American)	Y-yes) 5 ~ 65530 ms) No; If yes, use busy tone settings) No; Consult your carrier) (default 60s) (0-15, default 0)
e —Unconditional d to VOIP:ll to in- D (Direct Inward er(s) that are to be	1-90 2-27 3-22 4-37 5-32 6-37 7-27	0 Ohm 0 Ohm + (750 Ohm 150nF) and 275 Ohm 0 Ohm + (820 Ohm 120nF) and 220 Ohm 0 Ohm + (620 Ohm 310nF) 0 Ohm + (1050 Ohm 230nF) 0 Ohm + (820 Ohm 110nF) 5 Ohm + (78 Ohm 150 nF)	n + (780 Ohm 150nF) n + (820 Ohm 115nF)
is accomplished I, 2 & 3. Usually necessary.	8 - 12 9 - 35 .) - 0 (1 - 60 1 90	0 Ohm + (820 Ohm 110 nF) 0 Ohm + (1000 Ohm 210nF) Ohm + (900 Ohm 30nF) 0 Ohm + 2.16 uF 0 Ohm + 1 uF	
eld is the routing of t are received on cuit	13 90 14 60 15 - 31	0 Ohm + 2.16 uF 0 Ohm + 1 uF lobal complex impedance	
important).	Channel Dialing to PSTN		
ple the number Iways be 00	 Wait for Dial-Tone(Y/N): Stage Method(1/2): Min Delay Before Dial PSTN Number: 	ch14:1; ch14:1; ch1-4:300;	(default No) (default 2 - 2 stage dialing) (default 500ms, range 50 ~ 65000ms)
ogrammed the		User ID Sin Server	Sip Destination Port
n to route calls	4. Unconditional Call Forward to VOIP:	ch1-4:9413062200) @ ch1-4:p1;	: ch1-4:5060;
en received to		(i.e cm-2.225,cn3:224 cm1 2.24,c	13:p2 ch1-2:5060;ch2:7080)
ver using Profile 1.			
Indate button This			

7. Program the Call Forward clude the DI Dial) numbe routed.

> This routing by Profiles 7 only one is r

This data fie the calls tha this FXO cire (aka-very i

In our exam dialed will al 941-306-220 We have pro Grandstrear that have be the SIP Serv

8. Click the Update button. This saves information on this page before moving on.



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Procedure—Configuration-Profile

- 1. Navigate to the Profile 1 page.
- 2. Here the SIP Server must be programmed. Set this to be the IP Address of the IPBX. In our example, the address is 192.168.2.18.
- 3. Also be sure that the SIP Registration field is set to -Noll.
- 4. Click the Update button. This saves information on this page before moving on.

5. The Gradnstream con-		
figuration is now com-	Gra	ndstream Device Configuration
plete. However if you	Status Basic Settings Advanced Settings	FXO Lines FXO Line Test Channels Dial-plan Profile 1 Profile 2 Profile 3
wish to make changes to		
the dial plan allowed dig-	Activate Profile:	😻 Yes 📧 No
its you must also pro-	Profile Name:	live (Optional, name of your profile)
gram that information.	SIP Serve :	192 168 2 18 (Server domain name or IP address)
Note: At default the	Outhound Provy:	(Damain name of IP address if in yes)
Grandstream allows only	Lee DNS SBIA	(Domain name of ir address if in use)
digits 0-9 to be sent to	User ID is phone number.	No Ves
the connected PSTN	SIP Registration	V S NO
circuit. If you want to use	Unregister On Rehoot	Yes with
PSTN features like call	Register Fynization	60 (in minutes, default 1 hour, may 45 days)
forward you will need to	SID Desistration Eathern Date: Wait Time:	20 (in minutes, default 1 noti, max +) days)
be able to send a —*II to	SIF Registration Faiture Retry wait Time.	20 (in seconds. Between 1-3000, default is 20)
the CO.	SIF Transport.	VDr TCr No but cand lease alive No
Go to Procedure—	Drave Barwine	Vivo Vivo, but send keep-anve Vies
Configuration Dial Plan	Froxy-Require.	(content for SIP Proxy-Require neader)
to make these changes.	Early Dia.	
Otherwise:	Session Expiration:	180 (in seconds, default 180 seconds)
6 When programming is	Min-SE:	90 (in seconds. default and minimum 90 seconds)
complete in the Grand-	Caller Request Timer:	Ves Vo (Request for timer when making outbound calls)
stream click Report this	Callee Request Timer:	Yes No (When caller supports timer but did not request one)
will commit the changes	Force Timer:	Yes No (Use timer even when remote party does not support)
saved thus far to	UAC Specify Refresher:	UAC UAS Omit (Recommended)
memory and make them	UAS Specify Refresher:	VAC UAS (When UAC did not specify refresher tag) Vac No (Alware extract with INVITE instead of URD ATE)
operational	Function Function Function Function	Vec No
Continue to Procedure—	Refer_To Uses Target Covinct	No Ves
Configuring the IPitomy	INTITE Ping-no-answer Timeout	40 (in seconds, default 40 seconds)
IP PBX	Invite Ring-no-answer Timeota.	
	D. C. 117. 1	choice 1: PCMU choice 5: GSM
	Prejerred Vocoder: (in listed order)	choice 2: G 723.1 - choice 6: G 5W -
	(choice 4: G.729A/B
	Special Feature	Standard
	special realitie.	
		Undate Cancel Report

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Procedure—Configuration-Dial Plan

To make changes to the allowed dial plan:

1. Navigate to the Dial Plan page.

 In the field: —PSTN Outgoing Call Dial PlanII input the characters as shown to add the ability to dial a —*II. The correct string is:

{x+ | [x*]+} Note: the —|∥ is not a 1.

- 3. Click the Update button. This saves information on this page before moving on.
- 4. When programming is complete in the Grandstream, click Reboot this will commit the changes saved thus far to memory and make them operational. Continue to Procedure— Configuring the IPitomy IP PBX

Grandstream Device Configuration			
Status Basic Settings Advanced	<u> Settings_FXO Lines_FXO Line Test_Channels_</u>	Dial-plan Profile 1 Profile 2 Profile 3	
Call Routing/Dial Plan (1 Stage Dialing Only) and Dial Settings			
1. PSTN Outgoing Call Dial Plan	{x+ [x*]+}		
2. Hookflash Duration (X10ms):	ch1-4:60;	(10-200, default 60)	
3. Use DTMF Parameter from			
RFC2833 or SIP Info:	(Default Yes, No mean to use following DTMF)	parameter settings)	
4. DTMF Digit Length(X10ms):	ch1-4:10;	(10-200, default 10)	
5. DTMF Digit Volume(dB):	ch1-4:-11;	(-31-0, default -11)	
6. DTMF Dial Pause Between	ch1-4:d*p10	(syntax ch1-4:d[]p[])	
Each Digit(X10ms):	(pause 10p ms after d-th digit, d=[1.32], p=[10.60	001. default 100ms pause won't show)	
	(· · · · · · · · · · · · · · · · · · ·	
TMF Dial Notes			
1. Accept Digits:	1,2,3,4,5,6,7,8,9,0,*,#,A,a,B,b,C,c,D,d		
2. Grammar:	x - any digit from 0-9;		
	xx+ - at least 2 digit number;		
	xx at least 2 digit number;		
	T timer		
	[35] any digit of 3.4 or 5:		
[3-2] - any digit of 3, 4, or 2; [147] - any digit 1, 4, or 7;			
	[14/] - any digit 1, 4, or /; <2=011>_replace digit 2 with 011 when dialing		
	WARNING - illegal input will fall back to defau	ılt	
3. Example 1:	{[369]11 1617xxxxxx} - Allow 311, 611, 911, and	L	
	any 10 digit numbers of leading digits 1617		
Example 2:	{^1900x+ <=1617>xxxxxx}} - Block any number (of leading digits 1900 and	
	add prefix 161/ for any dialed / digit numbers		
	$\{1xxx[2_0]xxxxxx < 2=011>x+\}$. Allow any length	of number with leading digit 2 and 10 digit.	
Example 3:	numbers of leading digit 1 and leading exchange	e number between 2 and 9;	
	If leading digit is 2, replace leading digit 2 with 0	11 before dialing	
Example 4:	{ $[x#]+ [x*]+$ } - Allow any length of number with	th leading * or # in number to dial	
4 Default Dial Plan	PSTN Outgoing Call - {x+}		
	Dial pause between digits looks like 'ch1-4:d2n2	00.d4p100' for GXW4104 or 'ch5-	
5 Diet Deves Hanner	8:d1p100,d3p50' for GXW4108, where dx/py-mea	ins pause 10y-ms after d-th digit is dialed.	
J. Diai rause Usage:	Note that pause value has a multiplier of 10 and	default 100ms pause for all digits are not	
	shown.		
Update Cancel Reboot			
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2. Click

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Procedure—Configuring the IPitomy IP PBX for Grandstream GXW 410x

1. In the IPitomy IPBX set the fields as you see them below... using the Static IP Address assigned to the Procedure—Configuration step previously completed.. (In our example we assigned the Grandstream an IP Address of 192.168.2.9. This becomes the —HostII.)

k	Save Changes	
	SIP Provider	
	Name:	grandstream
	User Type:	peer 💌
	DTMF Mode:	auto 💌
	Host:	192.168.2.9
	Port:	Deraunt Custom
	Register:	© Yes ◉ No © Custom
	Authentication:	🔘 Yes 🖲 No 🔘 Custom
	Auth User:	● Default ○ Custom
	From User:	Default Custom C
	From Domain:	Default Custom C
	Realm:	Default Custom C
	Outbound Proxy:	Oisabled
	Username:	
	Secret:	
	Inbound Caller ID:	
	Outbound Caller ID Name:	
	Outbound Caller ID Number:	
	Call Limit:	2 This should be number of circuits that are actually connected to the Grandstream.
	Qualify:	30000

- 3. Then click on the Apply Changes (upper right) to make these settings operational in the Ipitomy IPBX.
- 4. Test the operation. Make a call into each of the Grandstream ports that have circuits and assure that they are being routed as defined in Call Routing—Incoming.
- 5. Test the operation. Make a call at an Ipitomy extension using a calling pattern as defined in Call Routing— Outgoing to assure that the call that should be placed over the Grandstream ports are placed.



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Procedure—Configuring Optional Outbound Routing Methods

The Grandstream allows for two methods of outbound dialing at the same time.

- Round-Robin (Linear Hunt)
 - If you add the trunk to an outbound route in the PBX, the Grandstream will follow the Round-Robin rules, which are found on the Channels page. By default it will start at Line 1, and move on until it finds an available channel to dial outbound.
 - If you add the trunk to an outbound route and configure Prefix Digits to 99X where X is the port on the Grandstream you wish to use when placing this call (e.g. 991 is line 1). By doing this you can configure the calls to route out a particular line, or a different order if you add the trunk multiple times and prefix accordingly (992, 994, 991, 993, etc). The code of 99 can be changed on the Channels page in the Grandstream.
- 1. Navigate to the Channels page.

Grandstream Device Configuration

Status Basic Settings Advanced Settings FXO Lines FXO Line Test Channels Dial-plan Profile 1 Profile 2 Profile 3

2. Go to the Port Scheduling Schema (Voip->PSTN) section and input the code or codes that you wish (99x).

Port Scheduling Schema (Voip->PSTN)

- · · · /		
1. Round-robin and/or Flexible:	rr:1-4;	(default rr:1-4;)
	(Syntax: rr: port_group; [])	
	(Default: rr:1-4; round-robin of all ports)	
2. Prefix to Specify Port(1 stage dialing method):	99	(default 99)
	(Syntax: prefix# + ch# + dialing# will request the	e ch# per call)
	Note that this code has to prefix dialplan numb	er and prefix doesn't impact round-robin

Procedure—Troubleshooting—Outbound Dialing

If you having trouble dialing outbound make the following changes on the FXO Lines page:

1. Tweak the Disconnect Threshold from 100 to 300ms.

FXO Termination

1. Enable Current Disconnect(Y/N):	ch1-4:Y;	(default Y-yes)
If enabled, use threshold:	ch1-4:300;	(default 100ms, range 5 ~ 65530 ms)

2. Tweak the Minimum Delay Before Dialing Out from 500 to 750ms.

Channel Dialing to PSTN

1. Wait for Dial-Tone(Y/N):	ch1-4:N;	(default N₀)
2. Stage Method(1/2):	ch1-4:1;	(default 2 - 2 stage dialing)
3. Min Delay Before Dialing Out:	ch1-4:500;	(default 500ms, range 50 ~ 65000ms)



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Procedure—Troubleshooting—Call Quality

If you are having call quality issues try the following changes on the Channels page:

- 1. Set Silence Suppression from YES to NO.
- Set Echo Cancellation from YES to NO.

Channel Voice Setting

- 1. Tx to PSTN Audio Gain(dB):
- Rx from PSTN Audio Gain(dB):
- 3. Silence Suppression(Y/N):
- 4. Echo Cancellation(Y/N):

ch1-4:1;	(-12-12, default 1)
ch1-4:0;	(-12-12, default 0)
ch1-4:Y;	(default Yes)
ch1-4:Y;	(default Yes)

Procedure—Troubleshooting—Call Volume

If you are having issue with call volume try the following changes on the Channels page:

- 1. Increase/Decrease Tx to PSTN Audio Gain by increments of 3 for issues with external party volume.
- 2. Increase/Decrease Rx from PSTN Audio Gain by increments of 3 for issues with internal party volume.

Channel Voice Setting

1. Tx to PSTN Audio Gain(dB):	ch1-4:1;	(-12-12, default 1)
2. Rx from PSTN Audio Gain(dB):	ch1-4:0;	(-12-12, default 0)
3. Silence Suppression(Y/N):	ch1-4:Y;	(default Yes)
4. Echo Cancellation(Y/N):	ch1-4:Y;	(default Yes)
4. Echo Cancellanon (1714).	din a.r.,	(actaur 103)

Procedure—Troubleshooting—Call Buzzing Noise

If you are having issues with a buzz heard prior to a Menu prompt; try upgrading the Grandstream firmware:

- Navigate to Advanced Settings page
- 2. Ensure HTTP is selected for the method to upgrade
- 3. Set Firmware Server Path: to firmware.grandstream.com
- Set Automatic Upgrade to YES
- 5. Set Allow DHCP Option 66 to override server to No
- Click Update at the bottom of the page
- 7. Click Reboot

The upgrade may take as long as 20min when done through the internet, so allow plenty of time for this. While upgrading the LED will blink. When the LED returns to normal, the device has completed its upgrade.

Procedure—Troubleshooting—Restore Factory Default

To Restore Factory Defaults:

1. While powered up, hold the recessed Reset button in for 7+ seconds.